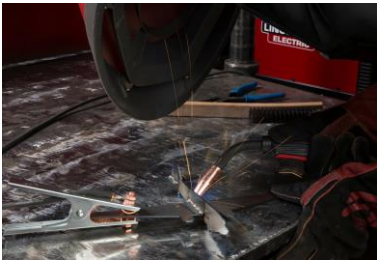


# Airplane Project Kit

From [www.jflf.org](http://www.jflf.org)



1. Clean body, center wing, and rear wing.
2. Set the welder to the correct setting for the material (10 gauge).
3. Slide the large wing through the center of plane body and attach ground clamp.



4. Center the large wing and tack weld to body.
5. Make a fillet weld joining the wing to the body on both sides.



6. Attach the rear wing to the body of the plane.
7. Tack weld rear wing to body.



8. Make a fillet weld joining the rear wing to the body.
9. Clean with a wire brush.
10. It is optional to spray with clear lacquer to prevent rust.

*\*When handling plane after welding, it is advised to use pliers as metal will be hot.*